

Filtration Systems

Industrial filtration products

KADANT
AN ACCENT ON INNOVATION

Innovative solutions
to tough filtration
problems.



Filtration products for industrial processes.

Single and Duo Filters

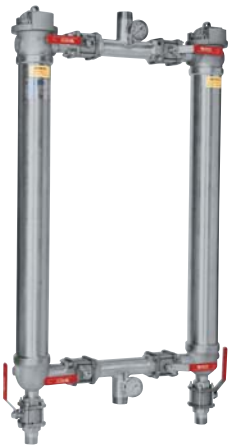
In-line filters



490



490 Duo



MegaFlow™ Duo

Kadant in-line filters can be provided in either a single or duplex arrangement. A single in-line filter is normally used in applications where the flow can be interrupted, or the filter can be bypassed when the filter element is serviced. Duo filters are typically used when continuous filtration is required. They can be operated with either one or two filter housings on-line. The inlet and outlet orientation allows both the single and duo in-line filters to be easily, quickly, and cost-effectively installed in a pipe run.



Model	Pipe Connection ¹	Filter Element Size (D x L)	Area (sq. in.)	Maximum Flow (gpm/lpm) ²	Design Pressure (psi)	Minimum Installation Area (L x W x H)
340	3/4"	1.625" x 4.75"	22	15/60	300, 1000	6" x 4" x 14"
490	1"	2" x 12"	75	30/115	300, 1000	7" x 9" x 24"
770A	2"	2" x 12"	75	40/151	300, 1000	8" x 12" x 24"
770B	2"	2" x 24"	150	80/303	300, 1000	8" x 12" x 48"
770C	2"	2" x 36"	225	120/454	300, 1000	8" x 12" x 24"
ErGo 40 Inline	2"	3.25" x 40"	408 ³	200/760	300, 1000	10" x 15" x 58"
MegaFlow 40 Inline	2"	3.25" x 40"	408 ³	200/760	300, 1000	8" x 12" x 58"
340 Duo	3/4"	1.625" x 4.75"	44	30/115	300, 1000	20" x 14" x 18"
490 Duo	1"	2" x 12"	150	60/230	300, 1000	32" x 14" x 24"
770A Duo	2"	2" x 12"	150	80/303	300, 1000	40" x 20" x 24"
770B Duo	2"	2" x 24"	300	160/606	300, 1000	40" x 20" x 36"
770C Duo	2"	2" x 36"	450	240/908	300, 1000	40" x 20" x 48"
ErGo 40 Duo	2"	3.25" x 40"	816 ³	400/1520	300, 1000	40" x 34" x 58"
MegaFlow 40 Duo	2"	3.25" x 40"	816 ³	400/1520	300, 1000	40" x 34" x 58"

¹ NPT connection is standard. Socket weld and lap joint flange connections are available.

² Flow is based on the inlet and outlet connection size. Actual flow will be dependent upon the type of filter media used and influent contaminant loading.

³ Use of Tri-Screen filter elements will increase filtration area from 408 in² to 565 in² per barrel.

Features

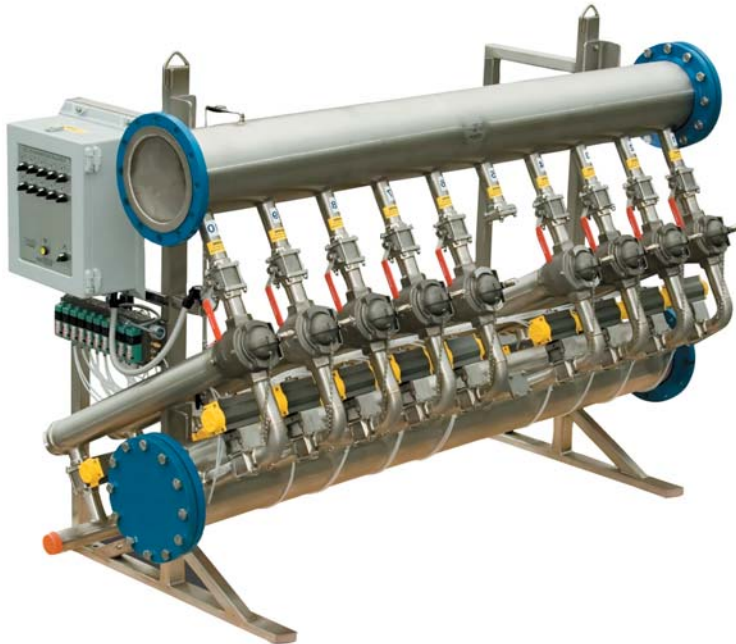
- ▶ 1/4-turn safety cap
- ▶ Baffled flow design
- ▶ Pressure relief safety cap
- ▶ Filter element centering pin
- ▶ Positive seal o-rings
- ▶ Inlet and outlet gauge ports

Benefits

- ▶ Low maintenance
- ▶ Easy access to filter media
- ▶ Low cost installations
- ▶ Wide variety of filter media for most applications

ErGo™ Filtration System

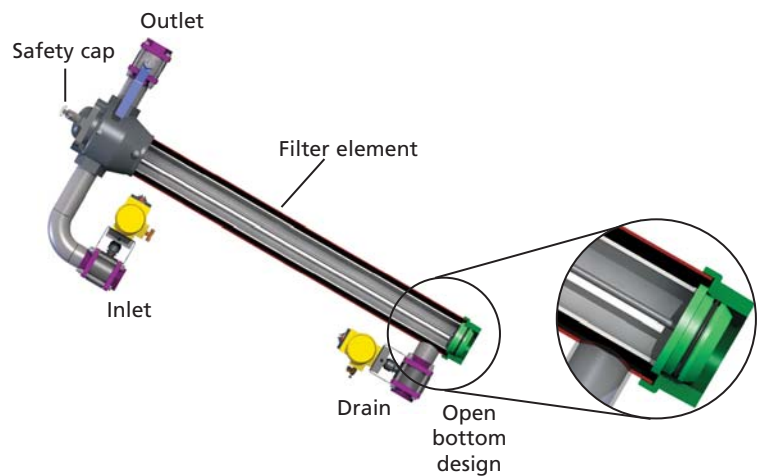
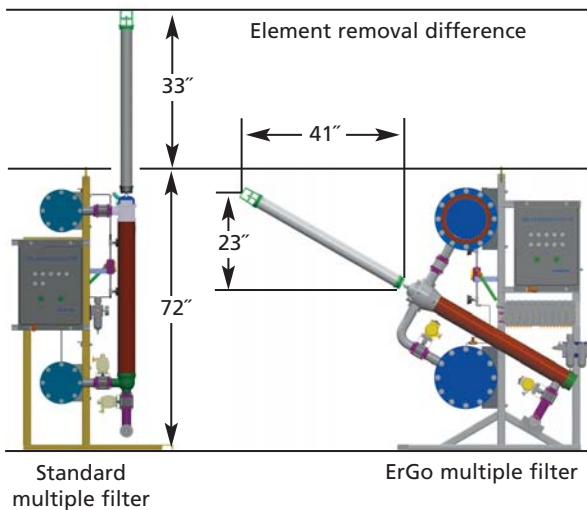
Automatic backwashing filter systems



The ErGo liquid filtration system can be used to remove contaminants from a variety of applications including process water and fresh water. End results include the protection of shower nozzles, process equipment, or contaminant removal improving product quality. The “bottomless” barrel design provides easy element removal and easy clean out. The ergonomically engineered system allows easy and safe access when changing filter elements.

Applications

- ▶ Fresh water
- ▶ Recycling of process water
- ▶ Dyes and additives
- ▶ Mechanical seal protection
- ▶ Chemicals



Features

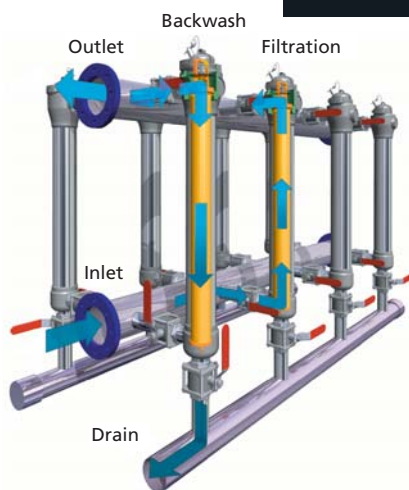
- ▶ 30° filter barrel mounting
- ▶ Bottomless filter barrel design
- ▶ Backwash uses filtered process water
- ▶ Reusable, cleanable filter media
- ▶ ¼-turn safety cap with pressure relief

Benefits

- ▶ Ergonomic design improves element removal safety
- ▶ Installation in low clearance areas
- ▶ Bottomless filter barrel allows easy clean-out
- ▶ Bottom “push-out” screen removal eases maintenance
- ▶ Pressure relief cap provides operator safety

MegaFlow™ Backwash System

Internal and external backwashing filters



Internal backwash

Internal backwash systems

Flow enters through the bottom inlet header and is distributed equally through each filter barrel. As contaminants build on the exterior filter screen, the differential pressure increases and backflushing is typically initiated at 12 to 15 psid. During backflush, one filter barrel is removed from service at a time by closing the inlet and opening the drain valve. Clean filtrate flows from the outlet header through the filter barrel to the drain. Each barrel is backwashed for 4 to 8 seconds. After all barrels have been backwashed, the system differential returns to 1 to 7 psid.

Internal backwash considerations

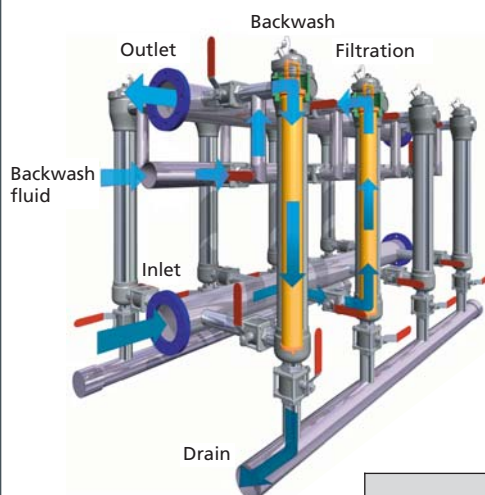
- ▶ 40 psig minimum inlet pressure required
- ▶ Clean system pressure loss is typically 1 to 7 psid, backflushing is initiated at 12 psid differential
- ▶ Outlet flow will decrease 50 to 150 gpm for 4 to 8 seconds per barrel
- ▶ Backwash flow 100 to 150 gpm per barrel

External backwash systems

The system operates identically to the internal backwash system in the filtration mode. An additional header is added at the top of the unit to introduce a secondary source of clean backflush fluid. When the differential pressure reaches 10 to 20 psid, the filter system must be backwashed. The inlet and outlet valves are closed and the drain and backwash supply header valves are opened. The outside source of clean liquid flushes the contaminants to drain. Each barrel is backwashed sequentially for 4 to 8 seconds and the system returns to the clean 1 to 7 psid.

External backwash considerations

- ▶ No minimum inlet pressure required for backflush
- ▶ Virtually no outlet flow fluctuations during backwash
- ▶ For backwash, a clean fluid is required at 60 psig or greater
- ▶ Normally used where the process liquid is expensive or viscous

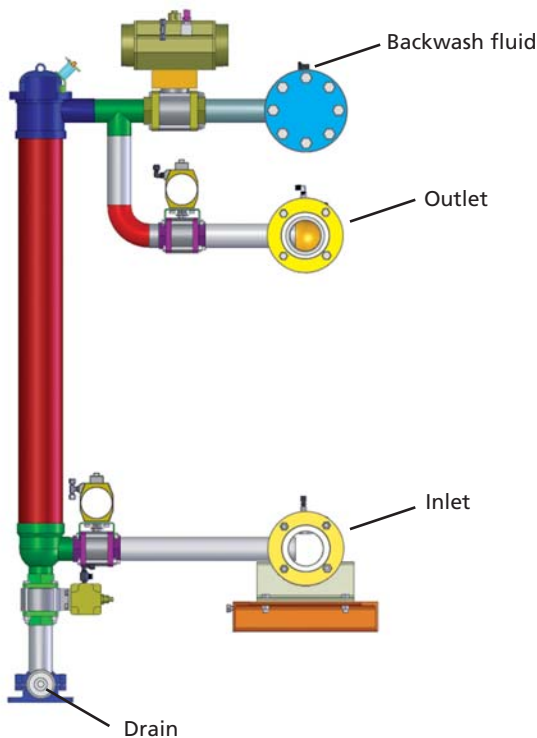
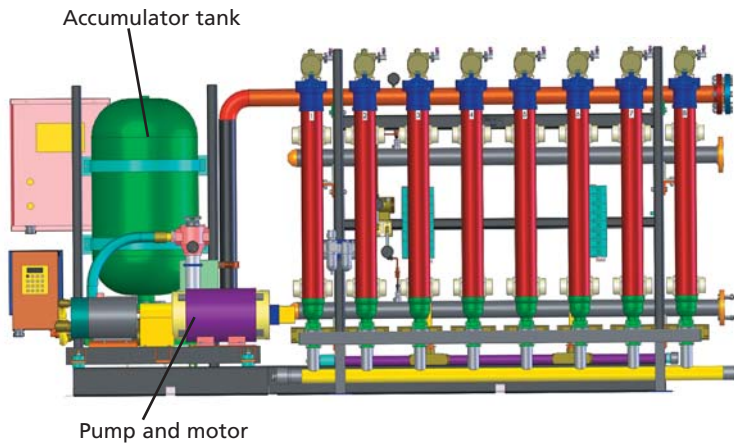


External backwash

	Internal Backwash Filters				External Filters			
	Dual Row Barrels MegaFlow IBD		Single Row Barrels MegaFlow IBS		Dual Row Barrels MegaFlow EBD		Single Row Barrels MegaFlow EBS	
Model:	Dual Row Barrels MegaFlow IBD		Single Row Barrels MegaFlow IBS		Dual Row Barrels MegaFlow EBD		Single Row Barrels MegaFlow EBS	
Pressure:	285, 740, 1000 psi		285, 740, 1000 psi		285, 740, 1000 psi		285, 740, 1000 psi	
Inlet/Outlet Valves:	2" 2-way		2" 2-way		2" 2-way		2" 2-way	
Standard Flange Sizes:	3" to 14"		3" to 8"		3" to 14"		3" to 8"	
Largest Unit Max Flow (gpm/lpm):	5,000/18,930		2,500/9,465		5,000/18,930		2,500/9,465	
Filter Elements:	3.25" x 40"		3.25" x 40"		3.25" x 40"		3.25" x 40"	
Filtration Area*:	408 in ² /barrel		408 in ² /barrel		408 in ² /barrel		408 in ² /barrel	
Width:	46"		38"		61"		35"	
Width with Service Step:	68"		45"		83"		50"	
Height:	67"		72"		74"		74"	
Service Height:	105"		105"		105"		105"	
Number of Filter Barrels and Length:	6	39"	2	27"	6	39"	2	27"
	8	49"	3	39"	8	49"	3	39"
	10	59"	4	49"	10	59"	4	49"
	12	69"	5	59"	12	69"	5	59"
	14	79"	6	69"	14	79"	6	69"
	16	89"	7	79"	16	89"	7	79"
	18	99"	8	89"	18	99"	8	89"
	20	109"	9	99"	20	109"	9	99"
	-	-	10	109"	-	-	10	109"

*Use of Tri-Screen filter elements will increase filtration area from 408 in² to 565 in² per barrel.

Pulse Purge™ Filtration



The Pulse Purge filtration system is a multiple barrel filtration system with a self-contained backflush system that provides a high intensity, short duration backwash allowing successful screen regeneration in very difficult applications.

During filtration, fluid is fed via pressure through an appropriate number of barrels containing non-disposable filter elements. When either a timer or differential pressure set-point is reached, the unit initiates a backwashing sequence. One barrel is taken offline at a time for backwash, leaving the remaining barrels to process the fluid without interrupting flow to the final end use. For backwashing, the barrel is drained while a water accumulator is filled with a fixed volume of backwashing fluid. This fluid is pressurized by a pump and accumulator pre-charged with nitrogen gas, independent of the filtration process. Upon releasing this pressurized fluid into the drained barrel, the energy equivalent of a 150 hp pump delivering more than 800 gpm (3,020 lpm) for one second is utilized to remove the debris from the element. This low volume and high energy balance allows for finer filtration than previously allowable.

Applications

- ▶ Starch
- ▶ Dyes and additives
- ▶ Chemicals
- ▶ Pigments
- ▶ Fluids with gelatinous or sticky contaminants

Features

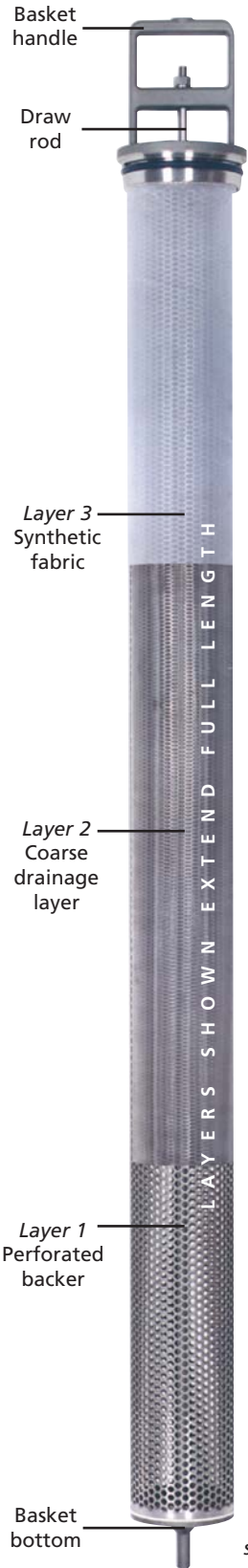
- ▶ Short duration, high intensity backwash
- ▶ Self-contained backwash system
- ▶ 2 micron nominal filtration
- ▶ 316 stainless steel construction
- ▶ Automatic initiation of backwash cycle

Benefits

- ▶ 90% less backwashing fluid required
- ▶ Excellent for starch slurries
- ▶ Backwash removes difficult debris from media
- ▶ Reduces sewer losses
- ▶ Labor savings from reduced maintenance

Filter Media

Kadant provides basket assemblies with rugged, reusable filter elements that can be removed and replaced in minutes to minimize the time a filter housing is out of service.



Diffusion Bonded filter elements are highly efficient, extremely durable wire mesh screens that can withstand many high pressure washes without the need for replacement. They are manufactured with multiple layers of 316 stainless steel wire mesh that are supported by a perforated element. All layers are sintered at above 2000°F (1095°C) in a controlled atmosphere to allow the molecules to migrate (diffuse) across the contact points and recrystallize. This forms a strong, integrated structure where all contact points of the structures are bonded together.



Wire Mesh filter screens are wrapped tightly around and welded to a perforated stainless steel backer screen. For 150 mesh and finer filter elements, a coarse mesh drainage layer is placed between the fine mesh and the perforated backer screen for structural support, to disperse the flow and assure full utilization of the screen surface, and to eliminate the dead spots that would otherwise be created.



Synthetic Fabric filter screens are available in different materials that include nylon and polyester. As with the wire mesh, a coarse 20 or 60 mesh drainage layer is attached to the perforated backer. The filter cloth is a sewn tube and the ends are tucked inside the bottom and top of the perforated element. The gasketed basket handle and basket bottom firmly clamp the fabric in place preventing bypass of contaminants.



Spiral Wound Slotted Wedge Wire is an extremely rugged filter media capable of withstanding very high differential pressures. It is especially suited for filtering fibers or gelatinous particles that have a tendency to "staple" themselves into the openings of the filter screens, making manual cleaning difficult.



Perforated Stainless Steel can be used as filter media alone for the removal of coarse particles, or as the support structure for wire mesh or synthetic type filter elements. The rolled steel straight seam design provides an element with exceptional crush resistance and more open area compared with tubes made using spiral wrap construction.

To reduce spare parts, basket handles, basket bottoms, and draw rods are reusable.

Filter basket with synthetic fabric screen

Particle Retention		Approximate Mesh Equivalent	Wedge Wire	Wire Mesh	Diffusion Bonded	Synthetic	Perforated Backup Only
Microns	Inches						
2	0.0001				○		
5	0.0002				○	○	
10	0.0004				○	○	
15	0.0006					○	
20	0.0008				○		
25	0.0010		✓			○	
32	0.0013	700			○		
36	0.0014	400				○	
44	0.0017	325		✓	○		
50	0.0020		✓			○	
60	0.0024	250		✓	○		
75	0.0030	200	✓	✓	○	○	
100	0.0039	150	○	✓		○	
104	0.0041				○		
140	0.0055				○		
150	0.0059	100	✓	✓		○	
180	0.0071	80	○				
250	0.0098	60	✓	✓		○	
355	0.0140	45	✓				
425	0.0167	40		✓			
500	0.0197	35	○				
600	0.0236	30	○				
787	0.0310		○				
841	0.0331	20		✓			
1600	0.0630	12	○				○
4750	0.1870	4					✓

✓ - normally stocked elements

○ - consult factory for availability

Gravity Strainer

Model 4000 series



How it works

Water to be filtered is piped into and channeled around the periphery of the tank. It flows upward and over a weir assembly for even distribution over a fine screen (75 to 355 micron or 40 to 200 mesh). The water is filtered leaving fibers and solids on the screen. Clean water is collected in the strainer's bottom and flows from the unit. A continually rotating shower above the screen washes the rejects toward the center opening and the reject pipe for discharge. Kadant gravity strainers have been used in a variety of industries over 25 years. They are especially effective separating difficult fibrous material from process water streams. Kadant's patented "slip-on media" allows for screen changes in less than 15 minutes.

Gravity Strainer Model	Flow Capacity Range *		Nominal Diameter		Nominal Height**		Inlet/Reject Connection		Accept Connection		Gross Weight Dry - Wet		Shower Flow at 40 psi ***	
	gpm	lpm	inch	cm	inch	cm	inch	cm	inch	cm	lbs	kg	gpm	lpm
4005	96 - 610	365 - 2310	61	155	59	150	6	15	10	25	800 - 4500	363 - 2040	63	238
4015	163 - 1037	615 - 3925	73	185	69	176	8	20	12	30	975 - 7150	442 - 3243	90	341
4025	241 - 1537	910 - 5820	85	215	72	183	10	25	14	35	1300 - 9000	590 - 4082	108	409
4035	338 - 2153	1280 - 8150	97	245	75	190	12	30	16	40	1425 - 11050	646 - 5011	135	511
4045	511 - 3257	1935 - 12330	115	290	78	198	14	35	18	45	1760 - 16500	798 - 7483	162	613

* Capacity can vary depending on inlet loading and screen mesh.

** Height of support legs can vary to suit application.

*** Shower water is usually accept water from the gravity strainer supplied at 25 to 40 psig.

These figures are given only for information. For application specific details and recommendations, contact Kadant.



Features

- ▶ High flow rates with relatively high solids loading
- ▶ Gravity feed capability can eliminate pumps
- ▶ Continuous media cleaning with rotating showers
- ▶ Rotating shower is only moving part
- ▶ Corrosion-free fiberglass or stainless steel construction

Benefits

- ▶ Lower cost per gallon processed
- ▶ Minimal power cost and low maintenance
- ▶ Maximum throughput, minimal downtime, high efficiency
- ▶ No fresh water requirements
- ▶ BTU savings by reuse of warm process water

VA (Vacuum Assisted) Strainer

Process water recycling

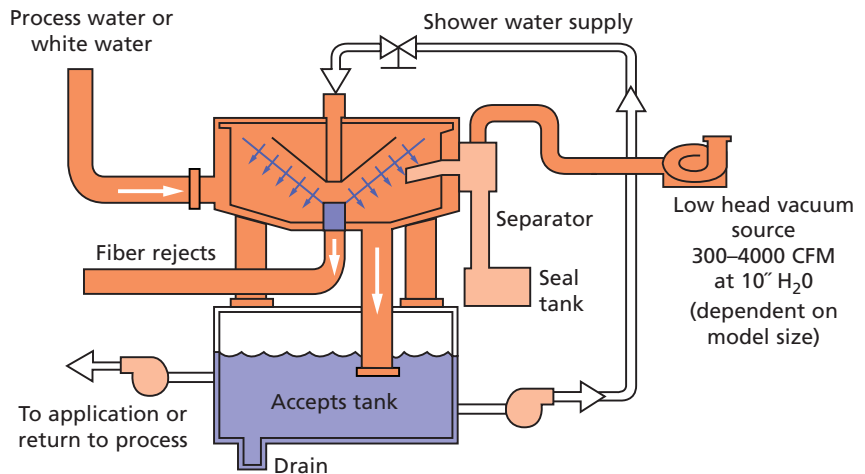


The VA (Vacuum Assisted) Strainer offers a simple, effective way to recycle process water streams. With construction similar to the Kadant Model 4000 gravity strainer, the VA Strainer offers higher levels of performance in three key areas: 1) solids retention, 2) throughput, and 3) higher solids capabilities. Proper screen selection and vacuum assisted dewatering provide maximum process protection and produce optimum results for polishing, scalping, and thickening applications. Using a low-horsepower, low-head vacuum exhauster, the VA Strainer is capable of handling 0.5% (5,000 ppm) feed consistency and lower freeness material than gravity strainers. The low-vacuum draw also enhances the use of finer filtration media for a wide range of applications.

Applications

- ▶ Fiber scalping
- ▶ Process water recycling
- ▶ Solids separation
- ▶ Spray nozzle protection
- ▶ Effluent water streams

Typical VA Strainer System



VA Strainer Specifications

VA Strainer Model	Flow Capacity Range		Nominal Diameter		Nominal Height		Inlet/Reject Connection		Accept Connection		Gross Weight Dry - Wet		Shower Flows at 120 psi	
	gpm	lpm	inch	cm	inch	cm	inch	cm	inch	cm	lbs	kg	gpm	lpm
VA 05	100-525	375-2000	61	155	66	168	6	15	10	25	725-2875	330-1300	124	469
VA 15	175-850	665-3200	73	185	72	183	8	20	12	30	875-5150	400-2335	166	628
VA 25	250-1250	950-4750	85	216	78	198	10	25	14	36	1225-10750	555-4875	221	837
VA 35	350-1750	1325-6600	97	246	89	226	12	30	16	40	1800-18050	815-8185	276	1045
VA 45	550-2600	2075-9850	115	292	97	247	14	36	18	46	3000-29400	1360-13335	359	1359

Features

- ▶ Corrosion resistant FRP tank with 316L shower assembly
- ▶ Low maintenance mechanical operation
- ▶ Continuous filter media showering
- ▶ Energy consumption less than 0.01 hp/gpm

Benefits

- ▶ Reduces mill fresh water intake
- ▶ Recovery of high cost fibers from water streams
- ▶ Reduced flow of wastewater treatment
- ▶ Quick return on investment

Para-Flow™ Parabolic Screen

Solids separation system



Parabolic screen design

Patented parabolic screening surface provides a change in the angular momentum and varying slot opening for maximum capacity and highest operating efficiency. The slot opening is the smallest where the fluid is most dilute and the change in angular momentum is greatest. Flow capacity up to 300 gpm (1,135 lpm) per screen and loadings up to 2.5% inlet consistency.



Model	Height	Weight	Depth	Screen Length	Inlet	Outlet	Average Shower Flow	Weight (lbs/kgs)		
								Shipping Operating		
PF1	inch mm	92.5 2350	48.0 1220	45.5 1155	67.25 1708	5.0 127	8.0 203	1.1 gpm 4 lpm	400 182	1500 686
PF2	inch mm	92.5 2350	74.0 1880	45.5 1155	67.25 1708	6.0 152	12.0 305	2.2 gpm 8 lpm	800 364	3000 1370
PF3	inch mm	92.5 2350	107.0 2718	45.5 1155	67.25 1708	6.0 152	14.0 355	3.3 gpm 12 lpm	1200 546	4500 2057

Applications

- ▶ Solids separation
- ▶ Process water recycling
- ▶ Thickening
- ▶ Fiber scalping

Single Slot Opening	0.007"	0.010"	0.015"	0.020"	0.030"	0.040"	0.060"	Special Order
Two-Slot Opening	25% 0.007" and 75% 0.010"				25% 0.010" and 75% 0.020"			Special Order
Three-Slot Opening	20% 0.007" and 20% 0.010" and 60% 0.020" (Dilute Applications)							
	20% 0.010" and 20% 0.020" and 60% 0.040" (Rough Applications)							

Features

- ▶ Single, double, or triple screen designs
- ▶ FRP housing and 316 stainless steel slotted media
- ▶ Optional oscillating showers
- ▶ Wide variety of slotted media available

Benefits

- ▶ Maximize recovery of expensive fiber
- ▶ High operating efficiency at a low cost/gpm
- ▶ Minimal maintenance and space requirement
- ▶ Initial stage of filtration to "scalp" large contaminants

Petax™ Filtration System

Fine filtration technology

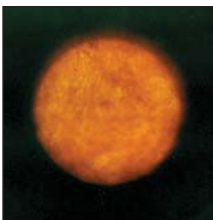


The Petax filtration system delivers the benefits of water recycling without compromising process performance.

How does the Petax filtration system work?

- ▶ Vessel is full of process water and operates at low pressure less than 2.5 psig (0.1 to 0.3 bar)
- ▶ Disks are completely submerged and slowly rotate
- ▶ Rotation speed increases to maintain low vessel pressure controlled by transducer monitoring pressure
- ▶ Clean filtrate passes through the media to central hollow shaft
- ▶ Disks are continuously cleaned in three stages
 1. Filter cake is doctored off and pumped away (if necessary)
 2. Clean filtrate is pulled back through media removing debris
 3. Oscillating high pressure, submerged shower cleans the media

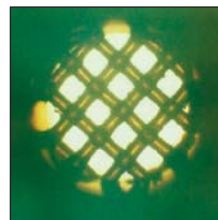
Unique engineered filter material (viewed through a 1 mm nozzle)



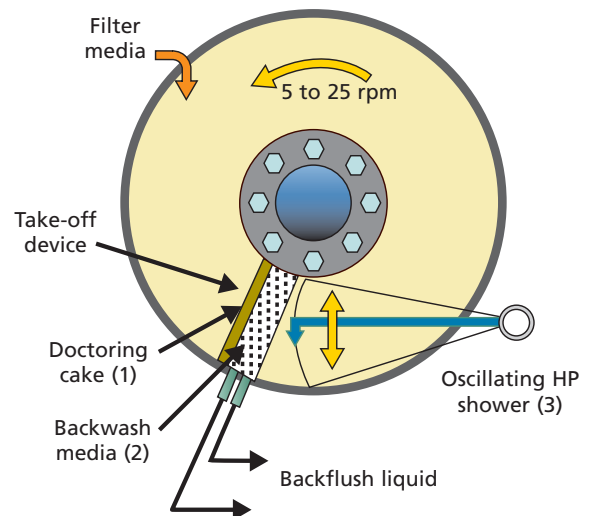
Petax



0.010 wedge wire



100 mesh



Features

- ▶ Patented filtering technology
- ▶ Three-stage media cleaning system
- ▶ Unique engineered filter medium
- ▶ Filtrate quality less than 20 ppm
- ▶ Particle removal less than 20 micron in size
- ▶ No chemicals or flocculants required

Benefits

- ▶ Reduce plant operating costs
 - Water and treatment costs
 - Heat savings
 - Fiber savings
 - Reduce municipal treatment plant charges (less fiber and water sent to clarifier)
 - Chemical savings
- ▶ Improve machine operations
 - Eliminate plugged nozzles and improve machine cleanliness
 - Less contaminant in water circuits provides opportunity to recycle

V-Force™ System

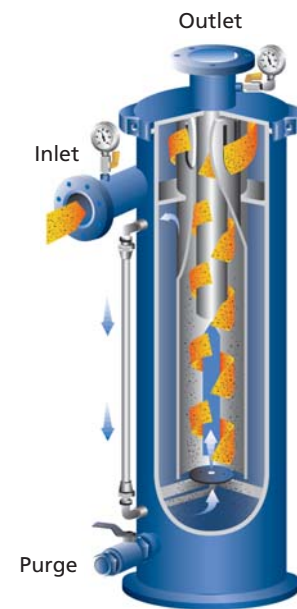
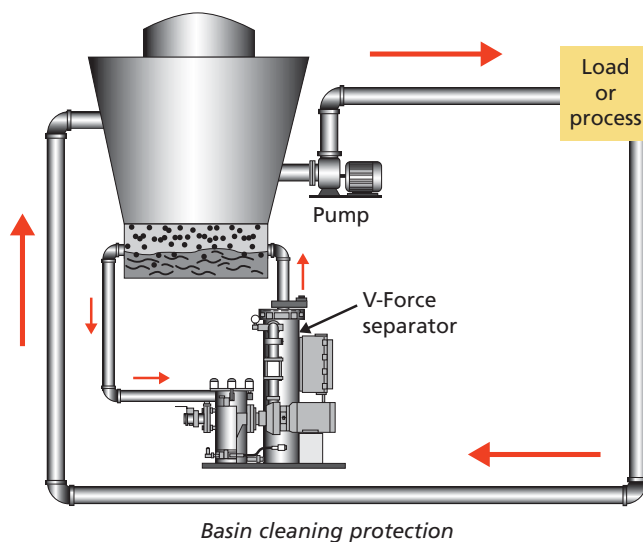
Solids separation system



Exclusive internal acceleration creates maximum performance to achieve maximum protection of fluid handling systems from unwanted solids. Its advanced and patented design, building upon the performance Kadant is known for, now also removes 50% more of the finer solids (less than 40 microns), resulting in higher aggregate solids removal. Independently tested. Proven superior for today's demanding filtration requirements. For settleable solids with specific gravity of 1.7 or greater.

Applications

- ▶ Removal of sand from rivers and lakes
- ▶ Cooling towers
- ▶ Pump protection
- ▶ Steel mill water recycling
- ▶ Spray nozzle protection



Features

- ▶ No moving parts to wear out
- ▶ No screen or filter element to clean or replace
- ▶ No backwashing water loss
- ▶ Low, steady pressure loss
- ▶ Continuous, uninterrupted operation

Benefits

- ▶ Low maintenance
- ▶ Low operating costs
- ▶ Easily handles upsets
- ▶ High flow solids separation
- ▶ Minimal purge volume
- ▶ Quick return on investment

Process Industries Served

Liquid filtration systems are used in a wide variety of industries. Nearly every application that processes or uses liquids will realize benefits from a Kadant filter system. With over 30 years experience, Kadant can provide the solutions to your liquid filtration needs.

PULP & PAPER WATER APPLICATIONS

Air compressor cooling water
Bearing cooling water
Belt press shower water
Bleach plant water
Breast roll showers
Brown stock seal water
Chill roll water
Clarified white water
Chlorine dioxide dilution water
Cloudy white water
Condensate water
Cooling water
Couch roll water
Cylinder showers
Dandy roll showers
Decker knock-off showers
Doctor lube showers
Felt showers
Flooded nip showers
Fresh water
Headbox showers
High pressure felt cleaning showers
High pressure wire cleaning showers
Lake water
Lancaster washer showers
Lumpbreaker roll
Mill water
Municipal water
Press roll showers
Recycled fresh water
River water
Save-all knock-off showers
Seal water, packing glands
Seal water, mechanical pumps
Sheet knock-off showers
Steam stripper showers
Trim knock-off showers
Uhle box showers
Vacuum pump seal water
Vat showers
Warm/hot water
Venta-nip cleaning showers
Well water
Wire cleaning showers
Wire knock-off showers
Wire return showers

ADDITIVE APPLICATIONS

Adhesives
Alum
Binders, natural and synthetic
Bentonite
Calendar box
Calcium carbonate
Calcined clay
CMC
Coating clays
Defoamers
Delaminated clay
Dilute polyethylene
Dilute colloidal silica dispersion
Dispersants
Dyes
Ethyl alcohol

Felt cleaning solution
Filler clays
Finished coatings
Flocculants
Ground calcium carbonate
Hydrocol pigment/retention aid
Insolubilizers
Inks
Internal sizing compounds
Latex
Lubricants
Pigments
Polymers
Polyacrylamide oil & water retention
Polyvinyl acetate
Polyvinyl alcohol
Precipitated calcium carbonate
Protein
Resin
Retention aid
Rosins
Silica
Size press
Sodium carbonate
Starch solutions
Talc
Titanium dioxide

FOOD PROCESSING APPLICATIONS

Beer
Brine
Chocolate
Corn syrup
Fruit juices
Jellies
Lemon effluent
Liquors
Tomato processing
Vegetable oil
Vegetable processing
Wash water

CHEMICAL APPLICATIONS

Alum
Brine
Ethyl alcohol
Ferric chloride
Herbicides/Pesticides
Hydrochloric acid
Mineral oil
Nitric acid
Phosphoric acid
Sodium Hydroxide
Sodium hypochlorate
Sodium sulphate
Sulphuric acid
Synthetic oils

PHARMACEUTICAL APPLICATIONS

Acetic acid
Aerosol
Bath oil
Citric acid
Glycerine
Shampoo

Soap
Suntan lotion
Tallow
Toothpaste

OTHER INDUSTRIAL APPLICATIONS

Adhesives
Boiler feed water
Caustic soda
Chiller water
City water
Clay slip
Condensate
Continuous caster nozzle protection
Coolant water
Cooling tower water
Deionized water
Ethylene glycol
Glycerine
Inks
Liquid detergent
Machine oil
Pelletizer water
Phenolic resin binder
Photo chemicals
Pump seal water
Quench water
Resins
Scrubber water
Steel mill process water
Waxes

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Contact us:

KADANT SOLUTIONS DIVISION
35 Sword Street
PO Box 269
Auburn, MA 01501 USA
Toll Free: 800-346-4941
Tel: +1-508-791-8171
Fax: +1-508-757-1507